

Rhein STONE

Special die stone



www.rhein-feigen.de



Special die stone type 4
conforming to DIN EN ISO 6873 : 2000,
suitable for all saw, counter-bite and diagnostic models

Rhein
Feigen

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Additional product information

Mixing ratio	20 ml :100g
Mixing time (mechanical)	30 s
Processing time	appr. 7-8 min
Setting time	appr. 11-12 min
Hardness 24 h	> 300 N/mm
Hardness 30/60 min	appr. 240/280 N/mm
Compressive strength 1/24 h	appr. 70/ > 100 MPa
Expansion DIN	< 0,08 %



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The unique successor to Rhein STONE, proven since 1981. Rhein STONE is a special die stone conforming to DIN EN ISO 6873 : 2013, Type 4, thixotropic, easy to remove from moulds – suitable for all saw, counter-bite and diagnostic models.



Please note the guidelines for the optimal processing of dental plaster!